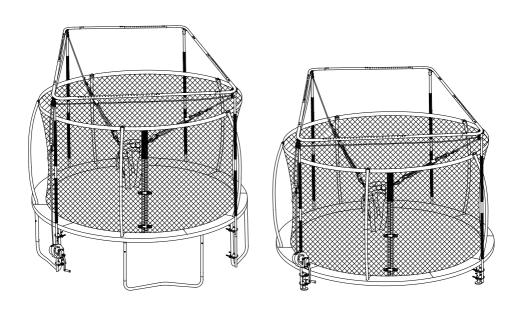




Assembly Instruction JumpXfun Bungee Trampoline



At www.jumpxfun.com you can find manuals in many languages and watch videos how to assemble and get the most out of your JumpXfun.

Fit normal trampolines with a diameter between D300 to D480.

Trampoline is not included in this unit. Model Number: JumpX40

Introduction

Thank you for purchasing this JumpXfun Bungee Trampoline (JumpX). We hope that you will enjoy it. It will take a little time to assemble it. It is not unusual for you to take more than an hour to assemble this product; so please be patient and enjoy this process with a friend.

In order for you to get the most out of your new JumpX, we ask that you review this user's manual before you start using it. We recommend that you also save the user's manual if you later need to refresh your knowledge of JumpX features.

WARNING

MAXIMUM WEIGHT OF THE USER SHALL NOT EXCEED 40 KG Maximum weight of the user can be expanded to 80 kg if you buy extra Rubber Tubes.

When attaching JumpX on any trampoline with legs larger than 48 mm diameter, you need to purchase Bracket XL

This product is protected by Patent: PA 2016 70501 and PR 179187

IMPORTANT

Read the following statements and warnings to avoid serious or fatal injury.

Warning.

- Maximum user weight: JumpX must not be used by persons weighing more than 40 kilograms.
- JumpX must be assembled by adults in accordance with the assembly instructions and must then be inspected prior to use.
- There may only be one person on the JumpX at a time.
- Intended for bare feet, socks, or gym shoes. Do not use shoes with hard soles, such as tennis shoes or running shoes.
- Empty pockets before jumping. Do not hold anything in your hands while jumping.
- Do not eat while iumping.
- Never use JumpX without a correctly fitted harness.
- The harness must always be strapped tight, so you cannot slip out of it.
- If the harness does not fit the child, he or she must not use JumpX. The harness should sit close and tight to the body.
- Never take the harness off when you are buckled up, always pull the hoist winch all the way down before removing the harness.
- Always jump in the middle of the mat.
- Do not become tangled in the elastic.
- Do not jump from side to side with JumpX. Only jump straight up and down.
- JumpX must not be used for play, ball games, or similar activities.
- JumpX must not be used without adult supervision.
- Stop jumping immediately if you do not feel you have control.
- Don't dismount from JumpX by jumping off of it.
- Do not jump for too long at one time, make sure you take regular breaks.
- Do not use JumpX if it is wet.
- Do not use JumpX when there is a threat of lightning strikes.
- Do not use JumpX in strong winds.
- Do not use JumpX if it is wet, worn or dirty, or if the weather prevents controlled jumping (for example, if there are high winds or rains).
- Do not use JumpX if there are animals or people under the trampoline.

- Do not use JumpX after consuming alcohol, drugs, or narcotics. This seriously increases the risk of injury, as coordination ability, judgment, and reaction time are affected. Do not smoke while using JumpX.
- Do not use JumpX if you are pregnant or suffer from high blood pressure. Consult with your doctor if you are in doubt about whether you should use JumpX.
- Always replace the rope after every year.

CARE AND MAINTENANCE

Note. Sunlight, rain, snow, and extreme temperatures reduce the strength of these parts over time.

IF YOU FIND ANY OF THE PREVIOUS CONDITIONS, OR ANYTHING ELSE THAT YOU FEEL COULD CAUSE HARM TO ANY USER, THE TRAMPOLINE SHOULD BE DISASSEMBLED OR SECURED FROM USE UNTIL THE CONDITION(S) HAS BEEN RESOLVED.

CLEANING AND MAINTENANCE

For safety purposes, JumpX's parts must be inspected before each season and regularly during the season. If not inspected and maintained, JumpX can be dangerous to use. All bolts must be tightened before each season and regularly during the season.

Keep an eye on the following:

- Cracks and holes in rubber tubes (E + F). Must be replaced if there are signs of wear.
- Rope (16+17) and block wheels (19+20) are intact and not worn.
- Snap hooks (21), swivels (22) and eye bolt (19) are not worn.
- The harness (G) is not worn, damaged, or deteriorating.
- Rust on tubes (1+2+3+4+5). If there is rust on a tube, it must be replaced.
- If there is rust on brackets or other parts where rust may occur, the parts must be replaced.
- Also check that all screws, bolts, and nuts are securely fastened and tighten them if necessary.

Always replace rope (16+17) after every two years. New rope can be purchased from your JumpX

dealer Before the JumpX is put into use, all defective parts must be replaced.

Make sure that the foam on the tube (E+F) is in place and intact, so there is no access to sharp edges.

In order to avoid moisture and sun damage to the harness and rubber tubes, store indoors when JumpX is not being used. Note that sun, rain, snow and extreme temperatures can affect the parts' durability.

For safety purposes the trampoline's parts must always comply with the regulations of the trampoline's user manual.

Do not modify the trampoline or any of its parts.

MOVING THE TRAMPOLINE

If you need to move the trampoline, two people should be used. All connector points should be wrapped and secured with weather resistant tape, such as duct tape. This will keep the frame intact during the move and prevent the connector points from dislocating and separating. When moving, lift the trampoline slightly off the ground and keep it horizontal to the ground. For any type of other move, you should disassemble the trampoline.

Keep this instruction manual

- The harness and tubes must be taken indoors after use. Avoid sunlight.
- Regularly check that components are securely tightened, since they may come loose over time.
- Always inspect before each use for worn, abused, or missing parts. A number of conditions could arise that may increase your chances of getting injured.
- If there is any sign of wear, JumpX should not be used before the worn part is replaced.
- Never add other parts to JumpX than JumpX's original parts. Spare parts can be purchased from your JumpX dealer.
- Always observe all of the trampoline regulations and warnings.
- Landing on your head or neck can result in serious injury, paralysis, or even death. Do not perform jumps that increase the risk of landing on your head or neck on the trampoline.
- Somersaults or other jumping where you rotate may only be done when you are hoisted up, so that you never touch the cloth on the trampoline when you jump.
- If it is possible for you to hit the cloth when you are hoisted up. Mount extra rubber tubes so the cloth cannot be hit

Set-up

- The trampoline on which JumpX is mounted must be placed on a flat and stable surface.
- The trampoline on which JumpX is mounted must be placed so that the jumpers cannot come in contact with wires, tree branches, or other obstacles during jumps. There should be 6 metres of free space above the mat and there must be 2 metres of free space horizontally in all directions from the edge of the trampoline.
- All requirements and warnings for the trampoline must be followed when mounting JumpX.
- Accessories or modifications must only be mounted on JumpX if done in accordance with JumpX instructions.
- Only mount rubber tubes and harness when they will be used and disconnect them again after use. Keep the rubber tubes and harness indoors so they do not become damaged by wind and weather.
- JumpX must be secured against blowing away with guy lines and solid pegs (not included). Do
 not leave JumpX out in stormy weather. Be sure to attach the JumpX securely so it cannot be
 blown away or knocked over.

Using JumpX

- Use the hoist winch to run the rope with the snap hooks down so the rubber tubes can be mounted.
- Climb up on the trampoline carefully.
- Mount the number of rubber tubes (E+F) in the snap hooks that are appropriate for your weight.

Rubber tubes:

A set of Tube10 = 10 kg.

A set of Tube 20 = 20 kg.

For example, your weight:

50 kg = 2 x Tube20 and 1 x Tube10

60 kg = 2 x Tube 20 and 2 x Tube 10

70 kg = 3 x Tube 20 and 1 x Tube 10

80 kg = 3 x Tube 20 and 2 x Tube 10

- Extra rubber tubes can be purchased separately.
- Mount the harness on the snap hooks so it sits securely on the rubber tubes.
- Put the harness on. It should be down around both legs and around the abdomen.
- The harness must be tightened so that there is no way the jumper can fall out of it.

- The jumper can now be hoisted up with the hoist winch. If the jumper is going to jump up
 and down without doing somersaults or otherwise rotating, he/she should be hoisted up high
 enough that he/she can only hit the trampoline's cloth with the feet.
- Important! Somersaults or other jumping where the jumper rotates may only be done when the jumper is hoisted up so that he/she is not touching the cloth on the trampoline when jumping.
- If the jumper can hit the cloth when he/she is hoisted up, extra rubber tubes must be mounted so that the cloth cannot be hit.
- Tip! The jumper can pull on the rubber tubes and use them to get started with the jump.

Jumping instructions (video can be seen at www.JumpXfun.com)

Always jump in the middle of the trampoline. Always jump straight up and down. Never jump from side to side. Stop the jump if you can't keep the jump inside the middle of the trampoline.

It is very important that you stop a jump before it gets out of control! Stop the jump by stopping your movements until the oscillation is at rest.

Basic jumping

Start from a standing position. Take off from the trampoline or get started by pumping the rubber tubes.

Get more momentum and pump more for higher jumps. If it feels uncomfortable then stop the jump the same way.

Drop jumping

Turn forward to achieve a horizontal position with your face toward the mat. Return to the basic position.

Back jumping

Turn backwards to achieve a horizontal position with your face toward the sky. Return to the basic position.

Advanced jumping

Important! If you want to do somersaults or otherwise rotate, you must be hoisted up high enough that you cannot hit the cloth on the trampoline with your feet.

Maximum safety is achieved when you can't touch the cloth on the trampoline during jumping. If you hit the cloth you should be hoisted higher up. If you cannot be hoisted higher up, extra rubber tubes must be mounted so that the cloth cannot be hit.

Parts list

Parts No.	Parts	Description	Quantity
1		Corners	4
2		Top inner tubes	4
3	••••••	Top outer tubes	4
4	0 0	Long tubes for legs	12
5	11	Short tubes for legs	4
6		Long Bolt	56
7		Spring Washer	56
8	٨	Cap Nut	60
9		Arc Washer	112
10		Big U-Screw	8
11	033331	Small U-Screw	2
12		Clamp	10
13		Small Lock Nut	16
14		Nut Cover	16
15		Gap Spacer	8
16		Long Rope (15 m)	1
17		Short Rope (5 m)	1
18		Hand Winch Set (Assembly required)	1
19		Pulley block with eye bolt	4
20		Pulley block	1
21		Snap hooks	4

Parts No.	Parts	Description	Quantity
22		Swivel	2
23		Reinforcing Steel Spacer	4
24		Big Lock Nut	4
25		Plastic feet	4
26		Right plastic cover for winch	1
27		Left Plastic cover for winch	1
А	(Marie 1990)	Protection Foam	8
В	5_0	Wrench 13 mm	1
С	00	Wrench 19 mm	1
D		Wrench	1
Е	0	Rubber tube 20 kg	2
F		Rubber tube 10 kg	4
G		Harness Small	1
Н	<i>⋖</i> ∏∏∏()	Self-Locking Screw	3
I		Allen Wrench	1

Assembly

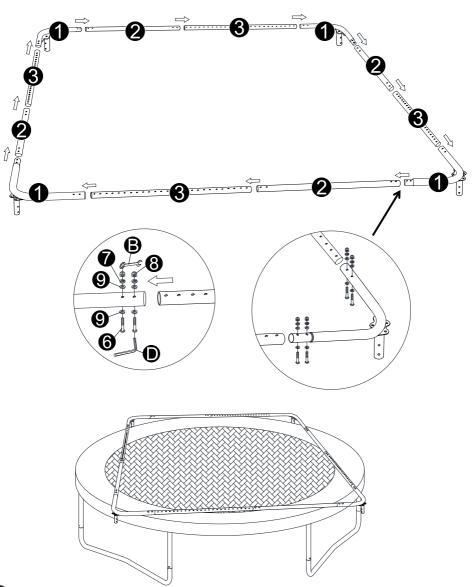
Assembly of JumpX: two people are needed for the job.

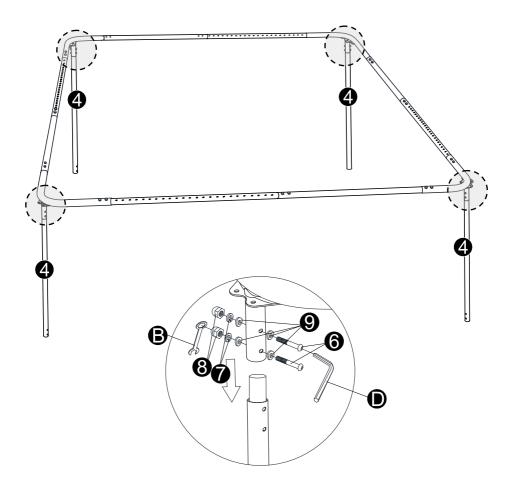
Place all the parts for the stand on the ground.

JumpX fits many different trampolines, so you will need to adjust it to fit your specific trampoline.

STEP 1

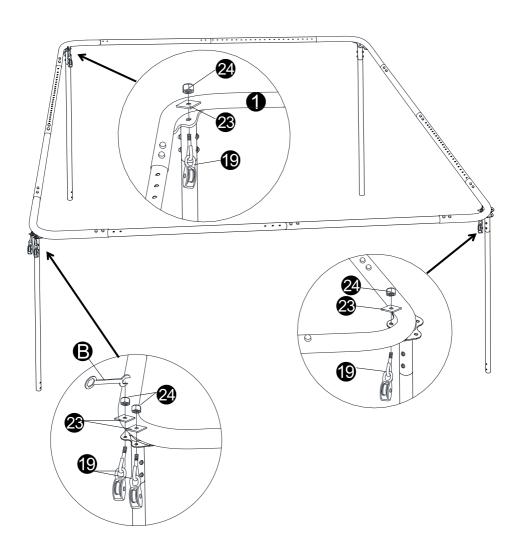
The top frame must be adjusted to fit exactly to your trampoline. The legs of the JumpXfun should be right next to the legs of your trampoline, and as close to the legs as possible.



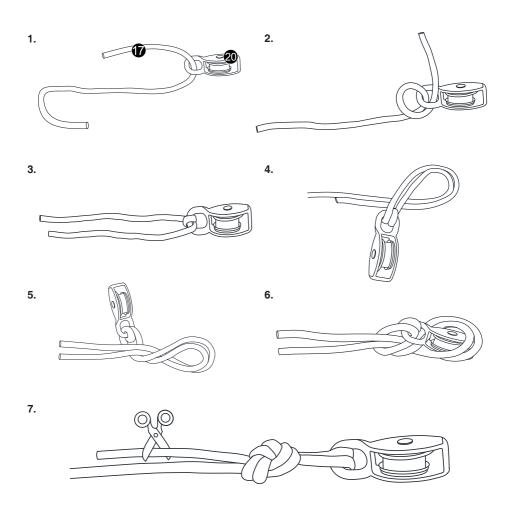


The tubes must be pushed into each other so that the downward poles stick straight out of every leg on the trampoline, and as close to the trampoline's legs as possible. The top frame should form a square.

The top of JumpX must be adjusted so the legs of JumpX are as close to the legs of the trampoline as possible.



STEP 4
Refer to the below diagrams to fix the Pulley block at the end of rope 17.
The short rope (17) (5 metre) is used down to the winch, onto the Pulley block.

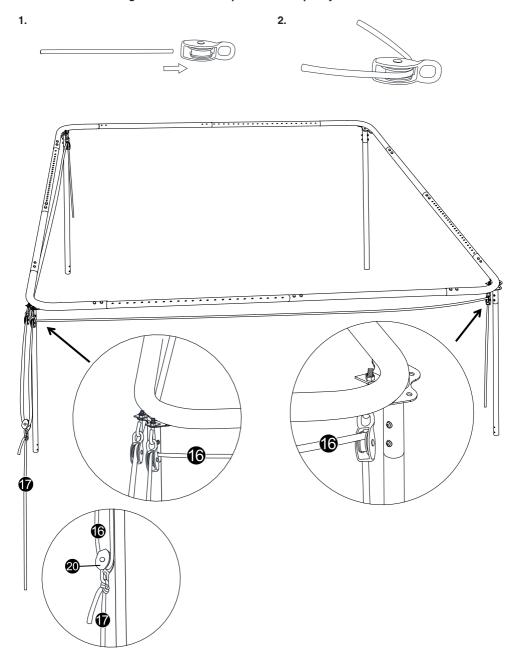


8. After cutting, treat the end of the rope with fire to prevent fraying.



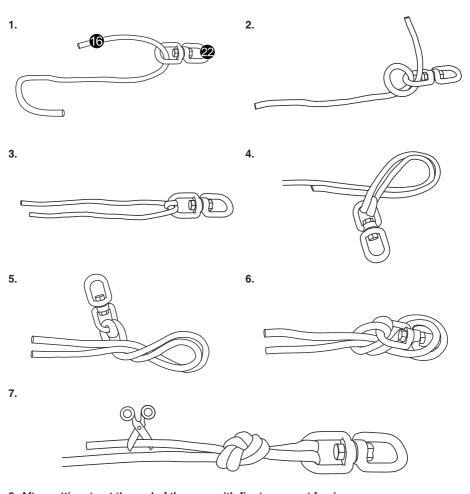
STEP 5
The long rope (16) (15 metre) is used at the top.

The long rope (16) (15 metre) is used at the top. Refer to the below diagrams to load the rope 16 into the pulley block.

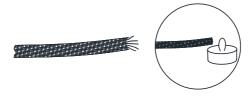


STEP 6
Refer to the below diagrams to fix the swivel at the end of rope 16.

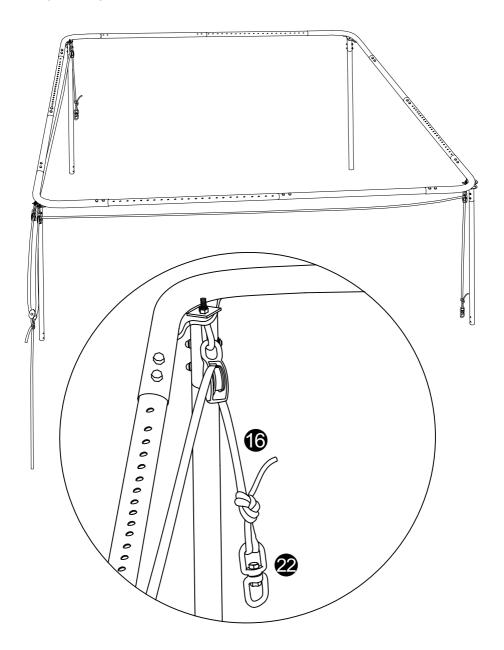
Adjust the length of the cord, to fit your trampoline. You must be able to lift the jumper all the way to the top, (22) all the way up to (19). You may have to shorten the cord.



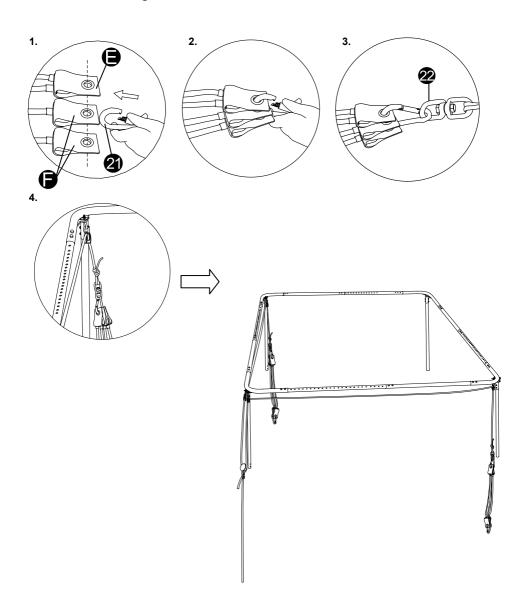
8. After cutting, treat the end of the rope with fire to prevent fraying.



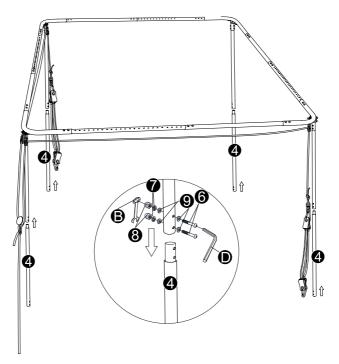
Completed diagram



STEP 7
Refer to the below diagrams to fix rubber tubes.



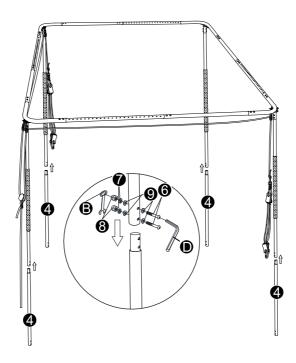
STEP 8



STEP 9



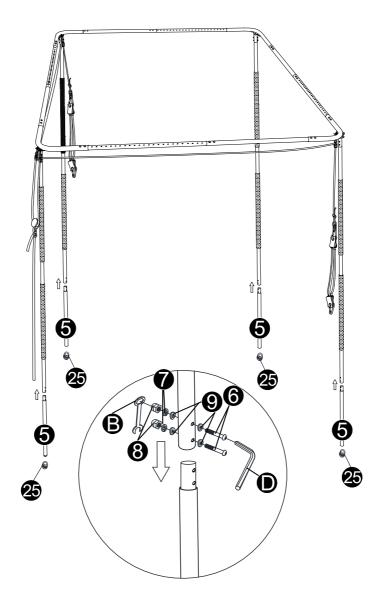
STEP 10



STEP 11



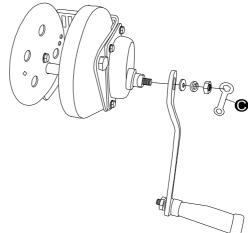
Mount 8 pieces of foam (A) on the 4 long tubes and mount them under the 4 corners. Run the foam (A) down so it covers from the top edge of the trampoline and two metres up.



The short tubes (5) must only be used if you have a trampoline with legs of 70-90 cm. If you have an in-ground trampoline, you must not use short tubes (5).

Plastic feet (25) should be put under the short tubes (5). If you have an in-ground trampoline, the plastic feet should be put under the long tubes (4) (See step 10).

STEP 13 Assembly of hand winch set.

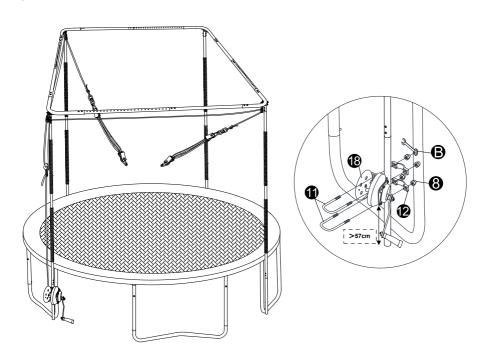


The winch must be mounted so the handle is on the right side.

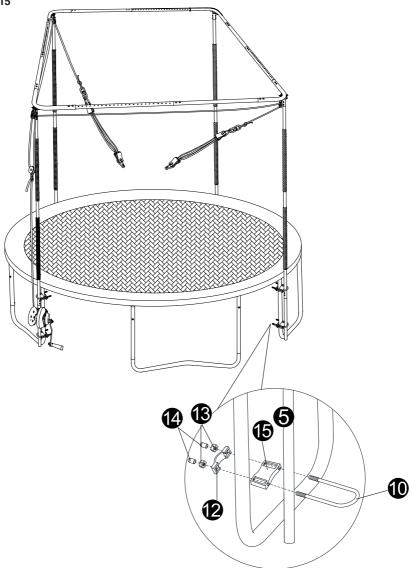
It should be mounted between the ground and the frame of the trampoline, so you can easily turn the handle.

The cover must be put on, fasten it with screws.

STEP 14



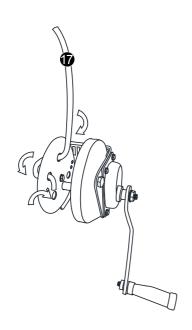
Bottom of the winch needs to be at least 57cm above the ground.



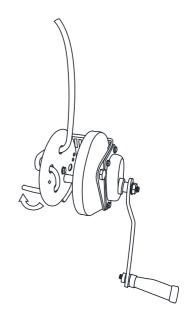
Fit the legs of JumpX to the trampoline legs with 8 pieces Big U-screw (10), 2 pieces on each leg, as high and as low as possible. If not, adjust the top of JumpX so the legs of JumpX are as close to the legs of the trampoline as possible. There must be a minimum of 40 cm distance between the two Big U-screw (10). The greater the distance the better. All fittings must be tightened well (when the trampoline is buried, the distance must be between the fittings should be minimum 20 cm.)

When you have a trampoline with 3-5-7 legs, you can only attach the JumpXfun two legs to the trampoline's 2 legs, the other 2 to be mounted on the trampoline edge, with a double bracket.

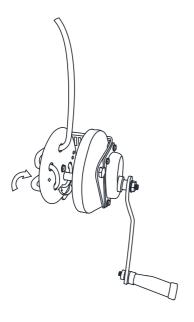
1.



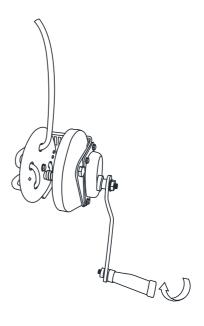
2.



3.



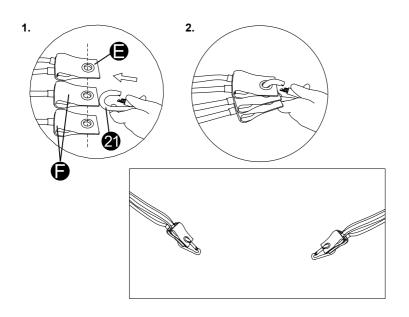
4.

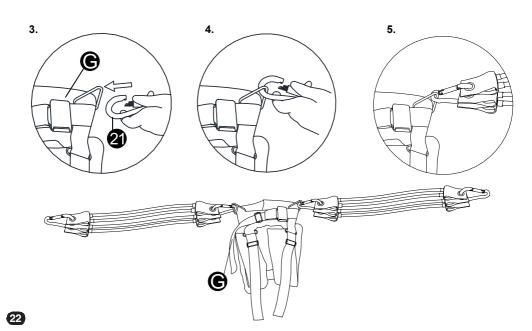


STEP 17

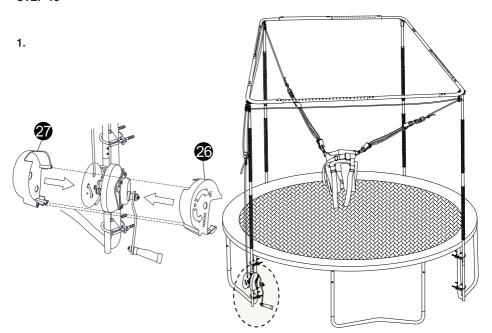
Refer to the below diagrams to fix the Harness.

It can be dangerous not to raise the jumper all the way up, and not to have enough rubber tubes on it. here have to be so many rubber tubes on, so that the jumper cannot reach the trampoline's dew with its head.

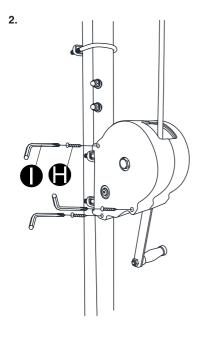


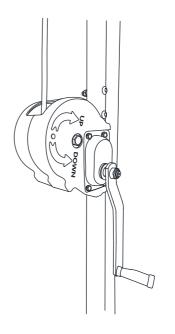


STEP 18



3.

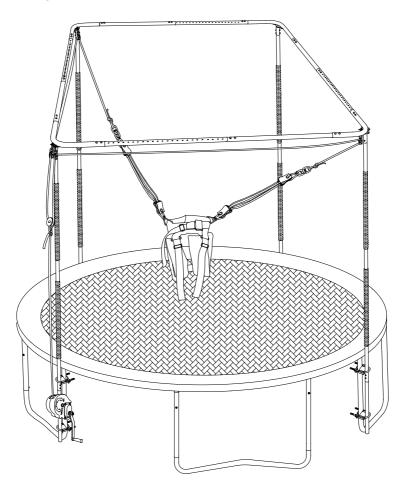




CAUTION!

In order to avoid moisture and sun damage to the harness and rubber tubes, store indoors when JumpX is not being used. Note that sun, rain, snow, and extreme temperatures can affect the parts' durability.

Completed diagram



Movement of JumpX

JumpX should be disassembled before moving it over longer distances. For shorter moves it should be lifted from the ground by 4 people and kept horizontal during transport.

See more at www.JumpXfun.com

This product is protected by Patent: PA 2016 70501 and PR 179187